



Keystone Corner Cap Installation and Removal Instructions



OVERVIEW

It is recommended to install the corner caps between a temperature of 50 – 110F. Ensure the Keystone frame and corner caps are acclimated to this temperature range. Ensure the frame corner is free of oil, dirt, or debris before installation. If needed, clean the surface using an IPA (isopropyl alcohol) wipe and allow it to dry completely.

NOTE: It is not recommended to apply corner caps to a painted frame. Paint must be removed from the corner prior to installation, as the adhesive tape must bond directly to the frame material rather than to the paint surface.

INSTALLATION INSTRUCTIONS



STEP 1

Remove the protective film from the Keystone outer frame before applying the corner caps.

Identify whether the corner cap is for the *inner* or *outer* frame.



STEP 2

Place the cap on the intended frame corner to ensure proper fit before removing any tape liner.





STEP 3

Inspect the inside corner of the frame for excess weld debris. If needed, remove the excess material using a utility knife to create proper clearance. Retest the fit after trimming.

NOTE: If the cap does not sit properly, inspect the outside corner of the frame for excessive corner flare. If present, trim the flare carefully using a utility knife.



STEP 4

Once the test fit is confirmed, remove the tape liner from the square adhesive pad on the underside of the corner cap.



STEP 5

Starting at the outer corner of the frame, use the two flanges on the corner cap as guides. Ensure the cap sits tight and flush against the frame.

Press the corner cap firmly into place and maintain hand pressure for a minimum of 20 seconds. Avoid slamming the door or applying significant force for 24 hours after installation to allow the adhesive to fully bond.

Repeat this installation process for all four corners of the frame.



REMOVAL INSTRUCTIONS



STEP 1

Insert a small flathead screwdriver underneath the inside corner of the installed corner cap.

Gently pry upward until the corner cap pops free from the frame. This process should not damage the frame.

34073226: Keystone 2.0 Inner Frame Cover Caps, 4 Pack (minimum order: 25 - 4 packs)

34073227: Keystone 2.0 Outer Frame Cover Caps, 4 Pack (minimum order: 25 - 4 packs)



STEP 3

The adhesive tape may remain on either the frame or the removed cap. Remove any leftover tape from the frame before reinstalling a new cap. Any remaining tape residue can be cleaned using an IPA (isopropyl alcohol) wipe.

Removed caps should **NOT** be reused. Obtain a new replacement set if reinstallation is required.

Follow this same removal process for all four corners, for both inner and outer frame caps.